

Hytech Automation – Pneumatic Training Modules

Details of Pneumatic Training Kit Modules:					
	Module No	Description	Qty	Make	
	1	Basic Pneumatic Module 1			
,	1.1	FRL Unit with Pressure Gauge	1	SMC / Festo	
7	1.2	Junction Box with 8 ports	2	SMC / Festo	
	1.3	Isolation box with 8 ports	1	SMC / Festo	
	1.4	Three Way Two Position Hand Slide Valve	1	SMC / Festo	
	1.5	Two way Flow control valve	4	SMC / Festo	
	1.6	Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve)	1	SMC / Festo	
	1.7	Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve)	2	SMC / Festo	
	1.8	PU Tube Dia 6mm - Blue Color	10 Meter	NA	
	1.9	PU Tube Dia 6mm - Red Color	10 Meter	NA	
	1.1	PU Tube Dia 6mm - Black Color	10 Meter	NA	
	1.11	Blanking Plug Dia 6	12	NA	
	1.12	Union Tee Dia 6mm	5	NA	
	1.13	Union Y Dia 6mm	5	NA	
	1.14	Tube Cutter	1	NA	
	2	Basic Pneumatic Module 2			
	2.1	Two Pressure Valve	2	SMC / Festo	
	2.2	Shuttle Valve	2	SMC / Festo	
	2.3	Quick Exhaust Valve	1	SMC / Festo	
	2.4	Three Way Two Position Way Push Button (Three Port) Valve	2	SMC / Festo	
	2.5	Three Way Two Position Knob Operated Direction Control Valve (NC Type)	1	SMC / Festo	
	2.6	Three Way Two Position Roller Operated Direction Control Valve (NC Type)	2	SMC / Festo	

FMS CNC Trainer Machines CNC Semiproduction Machines Industrial Automation Robotic Arms Mechatronics Electrohydraulic Industrial Hydraulic | Electropneumatic CNC Simulation Software Hyd / Pne Simulation Software CNC Simulator



2.7	Five Way Two Position Mushroom Head Switch Operated Direction Control Valve	1	SMC / Festo	
2.8	Five Way Two Position Lever Operated Direction Control Valve	1	SMC / Festo	
2.9	Five Way Two Position Lever Operated Direction Control Valve (Spring Return)	1	SMC / Festo	
2.1	Five Way Three Position Lever Operated Direction Control Valve	1	SMC / Festo	
3	Basic Pneumatic Module 3			
3.1	Three Way Two Position Pilot Operated Direction Control Valve (NC Type)	1	SMC / Festo	
3.2	Five Way Two Position Single Pilot Direction Control Valve	1	SMC / Festo	
3.3	Five Way Two Position Double Pilot Direction Control Valve	4	SMC / Festo	
3.4	Five Way Three Position Double Pilot Direction Control Valve	1	SMC / Festo	
3.5	Three Way Two Position idle return Valve	1	SMC / Festo	
4	Basic Pneumatic Module 4			
4.1	Pneumatic Motor	1	Reputed Make	
4.2	Pressure Regulator	1	SMC / Festo	
4.3	Vacuum generator	1	SMC / Festo	
4.4	Vacuum Cup	1	SMC / Festo	
4.5	Vacuum Generator based pick and drop assembly module	1	NA	
4.6	Three Way Two Position Time Delay Valve	1	SMC / Festo	
5	Circuit Design and Simulation Software	e		
5.1	Automgen (IRAI France) - Pneumatic Circuit design and simulation software (Perpetual)	1	IRAI - France	
6	Manuals for Basic Pneumatics			
6.1	Operation Manual (Basic Pneumatics)	1	NA	
7.2	Experimentation Manual (Basic Pneumatics)	1	NA	
7.3	Pneumatics Text Book (Basic Pneumatics)	1	NA	
7	Advance Pneumatics (Electropneumatic) Mo	odule 1		
7.1	Three Way Two Position Solenoid Operated Direction Control Valve (NC Type)	1	SMC / Festo	
7.2	Five Way Two Position Single Solenoid Direction Control Valve	1	SMC / Festo	

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7.3	Five Way Two Position Double Solenoid Direction Control Valve	3	SMC / Festo	
7.4	Five Way Three Position Double Solenoid Direction Control Valve	1	SMC / Festo	
7.5	Magnetic Reed Switch with bracket for Cylinders	6	SMC / Festo	
8	Advance Pneumatics (Electropneumatic) Relay based operation module			
8.1	2mm Patch cord connector set	1 set	NA	
8.2	Electrical Push button based power supply module	1	NA	
8.3	Relay unit module (4 CO, 3Qty)	1	NA	
9	Advance Pneumatics (Electropneumatic) PLC Based operation module			
9.1	PLC with 24 inputs and 16 outpts	1	Siemens	
9.2	Power supply and control panel for PLC	1	Reputed Make	
9.3	Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm)	1	NA	
9.4	PLC Input module with input override switches (24 inputs)	1	HYTECH	
9.5	Field input module (24 inputs)	1	HYTECH	
9.6	PLC output module (24 outputs)	1	HYTECH	
9.7	Field output module (24 outputs)	1	HYTECH	
9.8	Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches	1	NA	
9.9	2mm Patch cord connector set	1 set	NA	
10	Workstation with Simulation software and licensed PLC software			
10.1	Intel Mother board Computer with 21 inch LED Monitor (Acer / Dell) and bluetooth keyboard and mouse	1	ACER / DELL	
10.2	IRAI Automgen software license (Perpetual) for pneumatic circuit design and simulation	1	IRAI - France	
10.3	Necessary interface for direct operation of training kit from simulation software IRAI Automgen (Dynamic realtime simulation and operation)	1	НҮТЕСН	
10.4	Workstation operation unit with mounting facility	1	NA	
11	Manuals for Advance(Electro) Pneumatics			
11.1	Operation Manual (Basic Pneumatics)	1	NA	
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110	Formation Manual (Davis Davis and time)		NIA
11.2	Experimentation Manual (Basic Pneumatics)	1	NA
11.3	Pneumatics Text Book (Basic Pneumatics)	1	NA
12	Compressor	I	
12.1	1HP, 50 Ltr capacity Twin cylinder Silent Compressor (Single Phase Supply)	1	Reputed Make
13	Trainer Kit Base and Structure (Basic)		
13.1	Basic Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 950mm x 720mm. MDF based wooden base of 950mm x 800mm. MS based structure with castor wheels and load bearing capacity of 250 KG	1	НҮТЕСН
14	Trainer Kit Base and Structure (Advance	e)	
14.1	Advance Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 1200mm x 900mm. MDF based wooden base of 1200mm x 800mm. MS based structure with castor wheels and load bearing capacity of 300 KG	1	НҮТЕСН
15	Automation Module - Color based sorting with conveyor		
15.1	Rotary Motor with Sorting Arm (16mm Bore)	1	Festo
15.2	Rejection Bin	1	NA
15.3	Guided Cylinder	1	Festo
15.4	Vacuum Generator with Vacuum Cup	1	Festo
15.5	Rotary Motor (20mm Bore)	1	Festo
15.6	Color Sensor	1	Takex
15.7	Guided Cylinder for job loading (60mm) - Auto Loader	1	Festo
15.8	Photo Sensor for job loading	1	Omron
15.9	Photo Sensor for job unloading	1	Omron
15.10	Conveyor 70 x 500mm	1	Hytech
15.11	AC Motor for Conveyor Drive with Gearbox	1	Panasonic
13.11			
	11.3 12 12.1 13 13.1 14 14.1 15 15.1 15.2 15.3 15.4 15.5 15.6 15.7 15.8 15.9	11.3 Pneumatics Text Book (Basic Pneumatics) 12 Compressor 12.1 1HP, 50 Ltr capacity Twin cylinder Silent Compressor (Single Phase Supply) 13 Trainer Kit Base and Structure (Basic) 14 Basic Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 950mm x 720mm. MDF based wooden base of 950mm x 800mm. MS based structure with castor wheels and load bearing capacity of 250 KG 14 Trainer Kit Base and Structure (Advance Advance Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 1200mm x 900mm. MDF based wooden base of 1200mm x 800mm. MS based structure with castor wheels and load bearing capacity of 300 KG 15 Automation Module - Color based sorting with conveyor 15.1 Rotary Motor with Sorting Arm (16mm Bore) 15.2 Rejection Bin 15.3 Guided Cylinder 15.4 Vacuum Generator with Vacuum Cup 15.5 Rotary Motor (20mm Bore) 15.6 Color Sensor 15.7 Guided Cylinder for job loading (60mm) - Auto Loader 15.8 Photo Sensor for job loading 15.9 Photo Sensor for job unloading	Pneumatics Text Book (Basic Pneumatics) Compressor IHP, 50 Ltr capacity Twin cylinder Silent Compressor (Single Phase Supply) Trainer Kit Base and Structure (Basic) Basic Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 950mm x 720mm. MDF based wooden base of 950mm x 800mm. MS based structure with castor wheels and load bearing capacity of 250 KG Trainer Kit Base and Structure (Advance) Advance Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 1200mm x 900mm. MDF based wooden base of 1200mm x 800mm. MS based structure with castor wheels and load bearing capacity of 300 KG Automation Module - Color based sorting with conveyor Rotary Motor with Sorting Arm (16mm Bore) Rejection Bin Guided Cylinder Vacuum Generator with Vacuum Cup Rotary Motor (20mm Bore) Rotary Motor (20mm Bore) Rotary Motor (20mm Bore) Guided Cylinder for job loading (60mm) - Auto Loader Photo Sensor for job loading Photo Sensor for job unloading Photo Sensor for job unloading