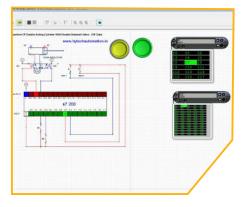
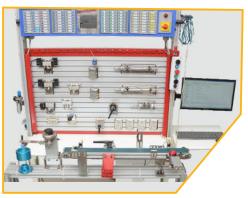
Pneumatic Training









Hytech Electropneumatic Training kits are computer controlled with PLC. Entire operation can be simulated as well as dynamically operated directly from Pneumatic Circuit Design and Simulation software. Advance Electropneumatic training kit covers Basic as well as PLC based operation modules of Pneumatic Training.

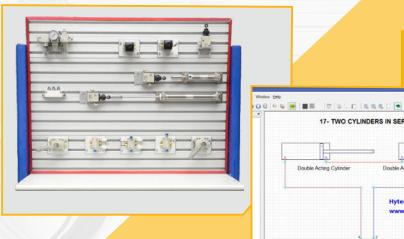
PNEUMATIC TRAINING KIT - BASIC



17- TWO CYLINDERS IN SERIES

Double Acting Cylinder

Hytech Automation

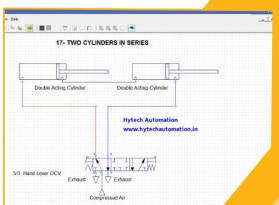


Hytech Basic Pneumatic training kit is a dual

faced training kit made of heavy duty aluminum extrusions. Basic pneumatic training kit covers almost all of the commonly used conventional pneumatic valves. Hytech Training kit comes with pneumatic circuit design and simulation software. User can design and simulate a basic pneumatic circuit on software and execute the same on hardware training kit.

PNEUMATIC TRAINING MODULES

BASIC PNEUMATIC CIRCUIT DESIGN AND SIMULATION



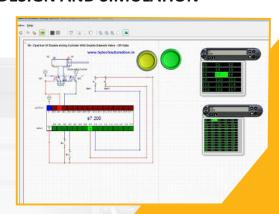
IRAI Automsim is supplied along with Hytech Basic Pneumatic Training Kits. Automsim is a basic pneumatic circuit design and simulation software from IRAI — France. Every valve used in the Hytech Pneumatic Training kit is available in the software library. Participants can design a basic circuit and simulate the same before executing it on Pneumatics Training Kit.

ADVANCE ELECTROPNEUMATIC (WITH PLC) CIRCUIT DESIGN AND SIMULATION

IRAI Automgen is supplied along with Hytech Advance Electropneumatic Training Kits.

User can design a PLC ladder

diagram along with advance pneumatic circuit and simulate the same on the software. The software is capable of uploading a ladder diagram in PLC and dynamically operate the entire training kit in real time with simulation. No other software is required for PLC ladder updation. Any circuit (100+ circuits) that can be designed and executed on Hytech Advance Elctropneumatic training kits can be designed as well as simulated on IRAI Automgen. The software is capable of generating executable circuit simulations which can be simulated on a system without active software license.



AUTOMATION MODULES





Hytech Pneumatic and ELectropneumatic training kits have an optional automation modules providing hands on experience on industrial pneumatics applications. 'Pneumatic Press' module can be integrated with Basic as well as Advance training kits which can be operated with basic conventional valves as well as Solenoid valves in collaboration with PLC. 'Material Based Sorting Conveyor' module can be

integrated with Advance Pneumatic training kits which is operated with Solenoid valves and PLC. 'Color Based Sorting Conveyor' module can be integrated with Advance Pneumatic Training kits which gives hands on experience on industrial color sorting technology.

ADVANCE PNEUMATICS (ELECTROPNEUMATIC) RELAY BASED OPERATION MODULE

Relay based module consists of Relay Unit (4 CO, 3Qty) and Electrical Push button based power supply module. This module is used for Electropneumatic training (Basic) in integration with Advance Pneumatics (Electropneumatic) Module 1. This module is equipped with patch cord based Banana sockets with which electropneumatic training experiments can be performed.



ADVANCE PNEUMATICS (ELECTROPNEUMATIC) PLC BASED OPERATION MODULE

This Advance Electropneumatic module consists of PLC, Field Input and Output modules, PLC input and output modules and Workstation to carry out computer controlled Electropneumatic training experiments. Entire pneumatic circuit can be



designed, simulated as well as operated directly from IRAI-Automgen software with dynamic real-time simulation.

PNEUMATIC TRAINING MODULES

1.1 F 1.2 J 1.3 I 1.4 T 1.5 T 1.6 C 1.7 V 1.8 F 1.9 F 1.10 F 1.11 E 1.12 U 1.13 U 2.1 T 2.2 S 2.3 C 2.4 T	Basic Pneumatic Module 1 FRL Unit with Pressure Gauge Junction Box with 8 ports Isolation box with 8 ports Three Way Two Position Hand Slide Valve Two way Flow control valve Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve Three Way Two Position Way Push Button	1 2 1 1 4 1 2 10 Meter 10 Meter 12 5 5 1 1 2 2 1 1	SMC / Festor NA NA NA NA NA SMC / Festor SMC / Festor SMC / Festor SMC / Festor
1.2 J 1.3 I 1.4 I 1.5 I 1.6 G 1.7 V 1.8 F 1.9 F 1.10 F 1.11 E 1.12 U 1.13 U 2.1 I 2.2 G 2.3 G	Junction Box with 8 ports Isolation box with 8 ports Three Way Two Position Hand Slide Valve Two way Flow control valve Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	2 1 1 4 1 2 10 Meter 10 Meter 10 Meter 12 5 5 1	SMC / Festor NA NA NA NA NA NA SMC / Festor SMC / Festor
1.2 J 1.3 I 1.4 I 1.5 I 1.6 G 1.7 V 1.8 F 1.9 F 1.10 F 1.11 E 1.12 U 1.13 U 2.1 I 2.2 G 2.3 G	Junction Box with 8 ports Isolation box with 8 ports Three Way Two Position Hand Slide Valve Two way Flow control valve Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	1 1 4 1 2 10 Meter 10 Meter 12 5 5 1 1 2 2 2	SMC / Festor NA NA NA NA NA NA SMC / Festor SMC / Festor
1.3 1 1.4 1 1.5 1 1.6 6 6 6 6 6 6 6 6 6	Isolation box with 8 ports Three Way Two Position Hand Slide Valve Two way Flow control valve Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	1 4 1 2 10 Meter 10 Meter 12 5 5 1 1 2 2 2	SMC / Festor NA NA NA NA NA NA SMC / Festor SMC / Festor
1.4 T 1.5 T 1.6 S 1.7 V 1.8 F 1.9 F 1.10 F 1.11 E 1.12 U 1.13 U 1.14 T 2 E 2.1 T 2.2 S 2.3 C	Three Way Two Position Hand Slide Valve Two way Flow control valve Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	1 4 1 2 10 Meter 10 Meter 12 5 5 1 1 2 2 2	SMC / Festor SMC / Festor SMC / Festor SMC / Festor NA NA NA NA NA SMC / Festor SMC / Festor
1.5	Two way Flow control valve Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	4 1 2 10 Meter 10 Meter 10 Meter 12 5 1	SMC / Festor SMC / Festor NA NA NA NA NA NA SMC / Festor SMC / Festor
1.6 S (1.7 N) 1.8 F 1.9 F 1.10 F 1.11 E 1.12 U 1.13 U 1.14 T 2 E 1.2 S 2.3 (1.2 L)	Single acting cylinder (Stroke: 50 mm, with One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	1 2 10 Meter 10 Meter 12 5 5 1 2 2 2	SMC / Festo NA NA NA NA NA NA SMC / Festo SMC / Festo
1.6 (1.7 kg) 1.7 kg 1.8 F 1.9 F 1.10 F 1.11 E 1.12 kg 1.14 T 2 E 2.1 T 2.2 S 2.3 (1.2 kg)	One Way Flow Control Valve) Double acting cylinder (Stroke: 200mm, with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	2 10 Meter 10 Meter 10 Meter 12 5 1	SMC / Festo NA NA NA NA NA NA SMC / Festo SMC / Festo
1.7 V 1.8 F 1.9 F 1.10 F 1.11 E 1.12 U 1.13 U 1.14 T 2 E 2.1 T 2.2 S 2.3 (C	with One Way Flow Control Valve) PU Tube Dia 6mm - Blue Color PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	10 Meter 10 Meter 10 Meter 12 5 1	NA NA NA NA NA NA SMC / Festor
1.9 F 1.10 F 1.11 E 1.12 U 1.13 U 1.14 T 2 E 2.1 T 2.2 S 2.3 (PU Tube Dia 6mm - Red Color PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	10 Meter 10 Meter 12 5 1	NA NA NA NA NA SMC / Festo
1.10 F 1.11 E 1.12 U 1.13 U 1.14 T 2 E 2.1 T 2.2 S 2.3 C	PU Tube Dia 6mm - Black Color Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	10 Meter 12 5 5 1	NA NA NA NA SMC / Festo
1.11 E 1.12 U 1.13 U 1.14 T 2 E 2.1 T 2.2 S 2.3 (Blanking Plug Dia 6 Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	12 5 5 1 2 2	NA NA NA NA SMC / Festo
1.12 U 1.13 U 1.14 T 2 E 2.1 T 2.2 S 2.3 (Union Tee Dia 6mm Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	5 5 1 2 2	NA NA NA SMC / Festo
1.13 U 1.14 T 2 E 2.1 T 2.2 S 2.3 (2.4 T	Union Y Dia 6mm Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	5 1 2 2	NA NA SMC / Festo
1.14 T 2 E 2.1 T 2.2 S 2.3 (0)	Tube Cutter Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	2 2	NA SMC / Festo
2 E 2.1 T 2.2 S 2.3 (C	Basic Pneumatic Module 2 Two Pressure Valve Shuttle Valve Quick Exhaust Valve	2 2	SMC / Festo
2.1 1 2.2 9 2.3 (Two Pressure Valve Shuttle Valve Quick Exhaust Valve	2	SMC / Festo
2.2 9	Shuttle Valve Quick Exhaust Valve	2	SMC / Festo
2.2 9	Shuttle Valve Quick Exhaust Valve	2	SMC / Festo
2.3 (Quick Exhaust Valve		
24			
	(Three Port) Valve	2	SMC / Festo
75 1	Three Way Two Position Knob Operated Direction Control Valve (NC Type)	1	SMC / Festo
26	Three Way Two Position Roller Operated Direction Control Valve (NC Type)	2	SMC / Festo
//	Five Way Two Position Mushroom Head Switch Operated Direction Control Valve	1	SMC / Festo
/ X	Five Way Two Position Lever Operated Direction Control Valve	1	SMC / Festo
79 1	Five Way Two Position Lever Operated Direction Control Valve (Spring Return)	1	SMC / Festo
7 10	Five Way Three Position Lever Operated Direction Control Valve	1	SMC / Festo
3 E	Basic Pneumatic Module 3		
311	Three Way Two Position Pilot Operated Direction Control Valve (NC Type)	1	SMC / Festo
- イノ	Five Way Two Position Single Pilot Direction Control Valve	1	SMC / Festo
\prec \prec \vert	Five Way Two Position Double Pilot Direction Control Valve	4	SMC / Festo
34	Five Way Three Position Double Pilot Direction Control Valve	1	SMC / Festo
3.5	Three Way Two Position idle return Valve	1	SMC / Festo
	Basic Pneumatic Module 4	Y	
	Pneumatic Motor		Reputed Make
			iviake

4.3 Vacuum generator 4.4 Vacuum Cup 4.5 Vacuum Generator based pick and drop assembly module 4.6 Three Way Two Position Time Delay Valve 5 Circuit Design and Simulation Software 5.1 Automgen (IRAI France) - Pneumatic Circuit design and simulation software (Perpetual) 6 Manuals for Basic Pneumatics 6.1 Operation Manual (Basic Pneumatics) 6.1 Pneumatics Text Book (Basic Pneumatics) 6.2 Experimentation Manual (Basic Pneumatics) 7 Advance Pneumatics (Electropneumatic) 7 Advance Pneumatics (Electropneumatic) 7 Advance Pneumatics (Electropneumatic) 7 Five Way Two Position Solenoid Operated Direction Control Valve (NC Type) 7.2 Five Way Two Position Double Solenoid Direction Control Valve 7.3 Direction Control Valve 7.4 Five Way Two Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.2 Electrical Push button based power supply 1 NA 8.3 Relay unit module (4 CO, 3Qty) 1 NA 9 Advance Pneumatics (Electropneumatic) 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make 9 Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH 9.8 Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches 9.9 2mm Patch cord connector set 1 set NA		Sr No	Description	Qty	Make
4.5 Vacuum Generator based pick and drop assembly module 4.6 Three Way Two Position Time Delay Valve 5 Circuit Design and Simulation Software 5.1 Automgen (IRAI France) - Pneumatic Circuit design and simulation software (Perpetual) 6 Manuals for Basic Pneumatics 6.1 Operation Manual (Basic Pneumatics) 6.2 Experimentation Manual (Basic Pneumatics) 6.3 Pneumatics Text Book (Basic Pneumatics) 7 Advance Pneumatics (Electropneumatic) Module 1 7.1 Direction Control Valve (NC Type) 7.2 Five Way Two Position Solenoid Operated Direction Control Valve (NC Type) 7.3 Five Way Two Position Double Solenoid Direction Control Valve 7.4 Five Way Two Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 1 set NA 8.2 Electrical Push button based power supply 1 NA 8.3 Relay unit module (4 CO, 3Cty) 1 NA 8.4 Advance Pneumatics (Electropneumatic) Relay based operation module 8.3 Relay unit module (4 CO, 3Cty) 1 NA 9 Advance Pneumatics (Electropneumatic) 1 Siemens 9.2 Power supply and control panel for PLC Reputed Make 9 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make 9 Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC input module (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH 9.8 Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom 1 NA head switches (29 inputs) 1 NA		4.3	Vacuum generator	1	SMC / Festo
4.6 Three Way Two Position Time Delay Valve 5. Circuit Design and Simulation Software 5.1 Automgen (IRAI France) - Pneumatic Circuit design and simulation software (Perpetual) 6. Manuals for Basic Pneumatics 6.1 Operation Manual (Basic Pneumatics) 6.2 Experimentation Manual (Basic Pneumatics) 7. Advance Pneumatics (Electropneumatic) 7.1 Direction Control Valve (INC Type) 7.2 Five Way Two Position Solenoid Operated Direction Control Valve (INC Type) 7.3 Five Way Two Position Double Solenoid Direction Control Valve 7.4 Five Way Two Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.2 Electrical Push button based power supply nodule 8.3 Relay unit module (4 CO, 3Qty) 9 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 4 Control panel box with mounting for Advance Electropneumatics (Electropneumatic) 9.1 PLC with 24 inputs and 16 outpts 1 NA 9 Advance Pneumatics (Electropneumatic) 9.2 Power supply and control panel for PLC 9.3 Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module (24 inputs) 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 NA		4.4	Vacuum Cup	1	SMC / Festo
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6.3 Pneumatics Text Book (Basic Pneumatics) 7 Advance Pneumatics (Electropneumatic) Module 1 7.1 Three Way Two Position Solenoid Operated Direction Control Valve (NC Type) 7.2 Five Way Two Position Single Solenoid Direction Control Valve (NC Type) 7.3 Direction Control Valve 7.4 Five Way Two Position Double Solenoid Direction Control Valve 7.5 Five Way Two Position Double Solenoid Direction Control Valve 7.6 Five Way Three Position Double Solenoid Direction Control Valve 7.7 Five Way Three Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 1 set NA 8.2 Electrical Push button based power supply 1 NA 8.3 Relay unit module (4 CO, 3Qty) 1 NA 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make 9.3 Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH 9.8 Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom 1 NA head switches		6.1	Operation Manual (Basic Pneumatics)	1	NA
7 Advance Pneumatics (Electropneumatic) Module 1 7.1 Three Way Two Position Solenoid Operated Direction Control Valve (NC Type) 7.2 Five Way Two Position Single Solenoid Direction Control Valve 7.3 Direction Control Valve 7.4 Five Way Two Position Double Solenoid Direction Control Valve 7.5 Five Way Three Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 8.2 Electrical Push button based power supply module 8.3 Relay unit module (4 CO, 3Qty) 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make 9.3 Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 NA Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom 1 NA		6.2	Experimentation Manual (Basic Pneumatics)	1	NA
7.1 Three Way Two Position Solenoid Operated Direction Control Valve (NC Type) 7.2 Five Way Two Position Single Solenoid Direction Control Valve 7.3 Five Way Two Position Double Solenoid Direction Control Valve 7.4 Five Way Three Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 8.2 Electrical Push button based power supply 1 NA 8.3 Relay unit module (4 CO, 3Qty) 1 NA 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make 9.3 Advance Electropneumatic Training Kit (1200 × 400 × 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH 9.8 Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom 1 NA 1 NA		6.3	Pneumatics Text Book (Basic Pneumatics)	1	NA
7.1 Direction Control Valve (NC Type) 7.2 Five Way Two Position Single Solenoid Direction Control Valve 7.3 Five Way Two Position Double Solenoid Direction Control Valve 7.4 Five Way Three Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 8.2 Electrical Push button based power supply module 8.3 Relay unit module (4 CO, 3Qty) 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 NA Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom 1 NA NA NA NA		7	Advance Pneumatics (Electropneumatic)	Module 1	
7.2 Direction Control Valve 7.3 Five Way Two Position Double Solenoid Direction Control Valve 7.4 Five Way Three Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 8.2 Electrical Push button based power supply 1 NA 8.3 Relay unit module (4 CO, 3Qty) 1 NA 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make 9.3 Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 Switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH 9.8 Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom 1 NA		7.1		1	SMC / Festo
Direction Control Valve 7.4 Five Way Three Position Double Solenoid Direction Control Valve 7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 1 set NA 8.2 Electrical Push button based power supply module 8.3 Relay unit module (4 CO, 3Qty) 1 NA 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH 9.8 Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		7.2		1	SMC / Festo
7.5 Magnetic Reed Switch with bracket for Cylinders 8 Advance Pneumatics (Electropneumatic) Relay based operation module 8.1 2mm Patch cord connector set 1 set NA 8.2 Electrical Push button based power supply nodule 8.3 Relay unit module (4 CO, 3Qty) 1 NA 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH 9.8 Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		7.3		3	SMC / Festo
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8.2 Electrical Push button based power supply module 8.3 Relay unit module (4 CO, 3Qty) 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		8		Relay bas	sed
8.2 module 8.3 Relay unit module (4 CO, 3Qty) 9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 1 HYTECH 9.5 Field input module (24 outputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches	ľ	8.1	2mm Patch cord connector set	1 set	NA
9 Advance Pneumatics (Electropneumatic) PLC Based operation module 9.1 PLC with 24 inputs and 16 outpts 1 Siemens 9.2 Power supply and control panel for PLC 1 Reputed Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 9.5 Field input module (24 inputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		8.2		1	NA
9.1 PLC with 24 inputs and 16 outpts 9.2 Power supply and control panel for PLC 9.3 Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 9.5 Field input module (24 inputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches	ľ	8.3	Relay unit module (4 CO, 3Qty)	1	NA
9.2 Power supply and control panel for PLC 1 Reputed Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 9.5 Field input module (24 inputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		9			
9.2 Power supply and control panel for PLC 1 Make Control panel box with mounting for Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 9.5 Field input module (24 inputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches	Ī	9.1	PLC with 24 inputs and 16 outpts	1	Siemens
9.3 Advance Electropneumatic Training Kit (1200 x 400 x 300mm) 9.4 PLC Input module with input override switches (24 inputs) 9.5 Field input module (24 inputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		9.2	Power supply and control panel for PLC	1	
9.4 switches (24 inputs) 9.5 Field input module (24 inputs) 1 HYTECH 9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches	1	9.3	Advance Electropneumatic Training Kit	1	NA
9.6 PLC output module (24 outputs) 1 HYTECH 9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		9.4		1	НҮТЕСН
9.7 Field output module (24 outputs) 1 HYTECH Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom head switches		9.5	Field input module (24 inputs)	1	НҮТЕСН
Remote operation unit with 2 selector switches, 2 push buttons and 2 mushroom 1 NA head switches		9.6	PLC output module (24 outputs)	1	HYTECH
9.8 switches, 2 push buttons and 2 mushroom 1 NA head switches		9.7	Field output module (24 outputs)	1	НҮТЕСН
9.9 2mm Patch cord connector set 1 set NA		9.8	switches, 2 push buttons and 2 mushroom	1	NA
		9.9	2mm Patch cord connector set	1 set	NA

PNEUMATIC TRAINING MODULES

Sr No	Description	Qty	Make
10	Workstation with Simulation software ar Software	nd license	d PLC
10.1	Intel Mother board Computer with 21 inch LED Monitor (Acer / Dell) and bluetooth keyboard and mouse	1	ACER / DELL
10.2	IRAI Automgen software license (Perpetual) for pneumatic circuit design and simulation	1	IRAI - France
10.3	Necessary interface for direct operation of training kit from simulation software IRAI Automgen (Dynamic realtime simulation and operation)	1	НҮТЕСН
10.4	Workstation operation unit with mounting facility	1	NA
11	Compressor		
11.1	1HP, 50 Ltr capacity Twin cylinder Silent Compressor (Single Phase Supply)	1	Reputed Make
12	Trainer Kit Base and Structure (Basic)		
12.1	Basic Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 950mm x 720mm. MDF based wooden base of 950mm x 800mm. MS based structure with castor wheels and load bearing capacity of 250 KG	1	НҮТЕСН
13	Trainer Kit Base and Structure (Advance)		He .
13.1	Advance Pneumatic Trainer Base with Aluminum extrusion based work surface (Double Sided) of 1200mm x 900mm. MDF based wooden base of 1200mm x 800mm. MS based structure with castor wheels and load bearing capacity of 300 KG	1	НҮТЕСН
14	Optional Module 1	to to to	7,000
14.1	Inductive sensor assembly	2	Omron
14.2	Capacitive sensor assembly	2	Omron
14.3	Optical sensor assembly	2	Omron
14.4	Electrical Counter Module	1	MECO / SELEC
14.5	Electrical Buzzer and Indicator Module	1	MECO / SELEC
14.6	Delay Timer Module	1	MECO / SELEC
15 Automation Module 1 - Pneumatic Press (Co Basic and Electropneumatic)			ble with
15	Basic and Electropneumatic)		
15	Basic and Electropneumatic) Pneumatic Cylinder (50mm Bore, 200mm Stroke)	1	Festo / SMC
	Pneumatic Cylinder (50mm Bore, 200mm	1 2	Festo / SMC

Sr No	Description	Qty	Make		
15.4	Bearings (30mm Dia)	4	NA		
15.5	Pneumatic Press Based Bearing assembly kit	1	НҮТЕСН		
16	Automation Module 2 - Material Based Sorting Unit (Compatible with Electropneumatic)				
16.1	Conveyor 70 x 500mm	1	Hytech		
16.2	AC Motor for Conveyor Drive with Gearbox	1	Panasonic / ZD		
16.3	Rotary Motor with rejection Arm (16mm Bore)	1	Festo / SMC		
16.4	Sorting Bin	1	NA		
16.5	Guided Cylinder for Pick and Place Unit (Minimum stroke: 100mm)	1	Festo / SMC		
16.6	Vacuum Generator with Vacuum Cup	1	Festo / SMC		
16.7	Rotary Motor (20mm Bore)	1	Festo / SMC		
16.8	Capacitive Proximity Sensor (M18)	1	Omron / Autonics		
16.9	Inductive Proximity Sensor (M18)	1	Omron / Autonics		
16.10	Auto feeder with guided cylinder	1	Festo / SMC		
16.11	Photo Sensor for job loading	1	Omron / Autonics		
16.12	Photo Sensor for job unloading	1	Omron / Autonics		
16.13	Sorting Bin (Vertical)	1	NA		
17	Automation Module 3 - Color Based Sorting Unit (Compatible with Electropneumatic)				
17.1	Conveyor 70 x 500mm	1	Hytech		
17.2	AC Motor for Conveyor Drive with Gearbox	1	Panasonic / ZD		
17.3	Rotary Motor with rejection Arm (16mm Bore)	1	Festo / SMC		
17.4	Sorting Bin	1	NA		
17.5	Guided Cylinder for Pick and Place Unit (Minimum stroke: 100mm)	1	Festo / SMC		
17.6	Vacuum Generator with Vacuum Cup	1	Festo / SMC		
17.7	Rotary Motor (20mm Bore)	1	Festo / SMC		
17.8	Color Sensor	1	Takex / Reputed Make		
17.9	Auto feeder with guided cylinder	1	Festo / SMC		
17.10	Photo Sensor for job loading	1	Omron / Autonics		
17.11	Photo Sensor for job unloading	1	Omron / Autonics		
17.12	Sorting Bin (Vertical)	1	NA		